



 **CARPENTRY**

 **WELDING**

 **LOGISTICS ASSEMBLY**

 **SCREEN PRINTING**

**CARPENTRY
SCREEN PRINTING
WELDING
ASSEMBLY**

**SERI.
ART.**

www.seriartsas.com

OUR EVOLUTION

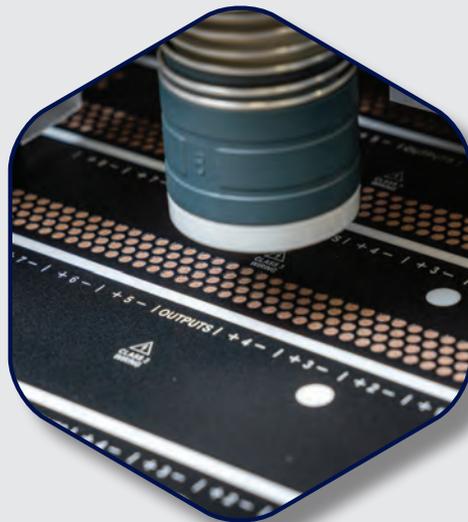
Seri.Art. at the service of companies

Since 1992 we have been manufacturing metal carpentry and screen printing, producing the entire range of products internally. We are a dynamic company, always attentive to market needs. Thanks to continuous innovation and collaboration with our customers, the company has grown and developed over the years, becoming a key reference for the industry.

Our considerable know-how allows us to follow, advise and develop all the needs of our customers. Trust in our company, means to find a partner prepared and reliable, able to evaluate every request coming from the most diverse sectors.

The entire production is managed and supervised in real time through a management system and in accordance with the standards defined by Industry 4.0

The reputation that SERI.ART. has built from the foundation is based on acquiescence with ethical standards defined by laws, regulations and codes of conduct in daily operations, as well as attention to environmental protection as expressed in our integrated policy.



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AN EXPERIENCE FULL OF BRAVE DECISIONS

2024

Inauguration of a new plant dedicated to the production of carpentry. Opening of Warehouse & Logistics

2022

Opening of assembly and assembly department

2020

Expansion of the bending department and introduction of a new 6000-watt Fibre Trumpf Laser

2019

Purchase of pantographs and entry into the chip removal sector

2017

Purchase of the fully automated punching line. Start of the 4.0 philosophy

2016

Construction of a second plant in Via Campana, and move of the screen printing department.

2014

Purchase new fiber laser and laser engraving machines

2009

Purchase of the first DGT printers

2002

Construction of a new plant in Via Campana. Arrival CAD CAM

1998

Opening of the mechanical department with laser punching and bending machines. The possibility to supply complete products at 360° is born

1994

The screen printing on polycarbonates starts

1992

Seri.Art is born, a company that deal mainly with scree printing on metallic materials on behalf of third parties

CARPENTRY

We work with all types of metal, relying on a well-stocked raw material warehouse and a carefully selected and trusted network of suppliers. Always focused on market developments and with the goal of offering high-quality products, we rely on a cutting-edge department with regularly maintained machinery, following strict plans established by our competent offices.



SANDING AND SATIN FINISHING

Our customers require us to polish every piece after cutting and the same equipment can be used to create premium finishes.

WELDING

With innovative systems and certified welders, we can offer all types of welding for the full range of processed materials.



CUTTING

Extensive experience in laser cutting, synonymous with precision and flexibility, while punching allows for excellent product finishing thanks to a wide variety of available tools.

BENDING

Thanks to remote simulation software, we have reduced setup and programming times. Many machines are equipped with bend angle control and an auxiliary piece-handling system.

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MECHANICAL MACHINERY PARK

Always focused on market developments and with the goal of offering high-quality products, we rely on a cutting-edge department with regularly maintained machinery, following strict plans established by our competent offices.

CUTTING

- Trumpf Fiber Laser Cutting 6000 watts
- Trumpf Fiber Laser Cutting 4000 watts
- TruPunch 5000 Punching System
- TruPunch 3000 Punching System
- TruPunch 2000 Punching Machine
- CNC Protek Compact Router



SANDING AND SATIN FINISHING

- Costa 5-station Sander
- Costa 4-station Sander
- Bench Sanders

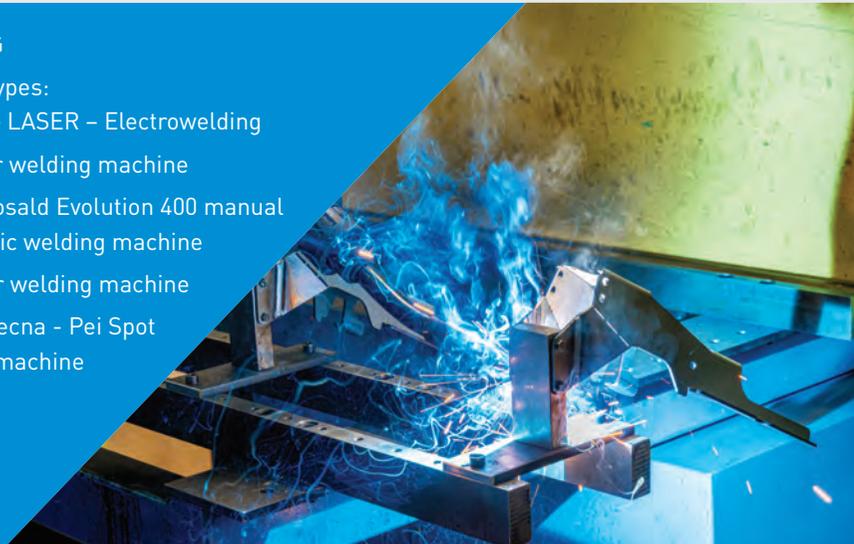


WELDING

Available Types:

TIG – MIG – LASER – Electrowelding

- TIG Miller welding machine
- MIG Sincosald Evolution 400 manual and robotic welding machine
- IPG Laser welding machine
- Various Tecna - Pei Spot welding machine



BENDING

- 2 Trumpf TruBend 7036 Bending machine
- 2 Trumpf TruBend 7050 Bending machine
- 1 Trumpf TruBend 5170 Bending machine



SCREEN PRINTING

Originally established as a third-party printing company - a service still available today - we have significantly expanded our department over the years. Our production includes the printing of plastic materials and the screen printing of metalwork manufactured in-house.



DIGITAL PRINTING

Digital printing provides greater flexibility while significantly reducing set-up costs, while ensuring high print quality.

PLOTTER CUTTING

This technique ensures maximum cutting flexibility without requiring dedicated equipment while delivering superior results. If cost-effective, we can still offer die-cutting.

INDUSTRIAL SCREEN PRINTING

We offer a wide range of solutions, ensuring the highest quality of the process and excellent performance on all types of materials.

LASER ENGRAVING

Used on metals and plastic materials, it is applied both for aesthetic decorations and more commonly to identify production batches or serial numbers.



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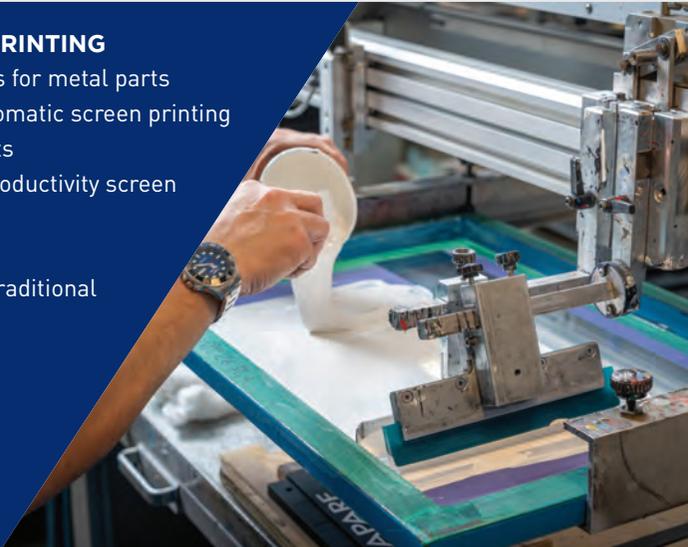
MACHINERY PARK

Thanks to our long-standing commitment to innovation, we were pioneers in adopting digital printing.

In collaboration with injection molding companies, we have also developed extensive expertise in **IML** (In-Mold Labeling) and **IMD** (In-Mold Decoration) technology.

INDUSTRIAL SCREEN PRINTING

- Screen printing machines for metal parts
- Automatic and semi-automatic screen printing machines for plastic parts
- Fully automated, high-productivity screen printing line
- Pad printing machines
- Static ovens for stoving traditional and UV inks



DIGITAL PRINTING

- Mimaki JFX200-2513EX digital printer



PLOTTER CUTTING

- Zund plotter with camera S3-M800
- Zund plotter with camera S3-M800
- Zund M800 plotter
- Zund M800 plotter
- TITAN die-cutter



LASER ENGRAVING

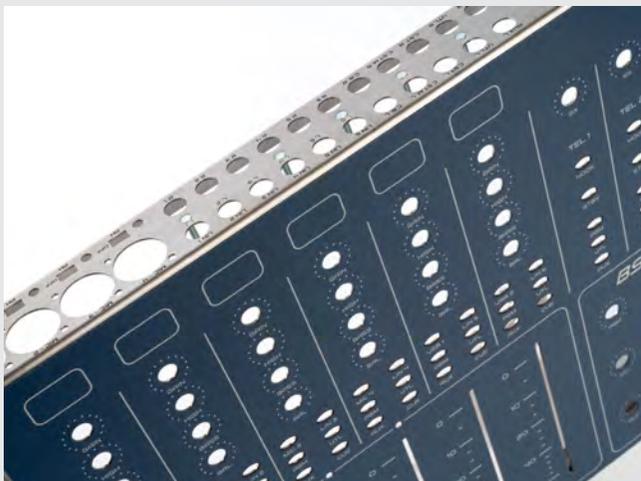
- Lasit laser engraver, work area: X 1000 Y 500 Z 545mm, 180° rotating head
- Lasit laser engraver, work area: X 770 Y 100 Z 210mm, 60° rotating head



ASSEMBLY AND ESD DEPARTMENT

From activities initially limited to the mere application of graphics and/or gaskets on parts manufactured in-house, the assembly department has grown over time to meet market demands. In 2022, we obtained the **European Adhesive Bonder qualification (DIN 6701)** and subsequently installed dedicated lines for mechanical assemblies of varying complexity, including full management of customer **BOMs**.

We have also introduced an **ESD** (Electrostatic Discharge) department equipped for the assembly of electronic boards, with certified workstations and tools, high-precision Kolver electric screwdrivers, and dedicated control systems to ensure quality and safety even in the most sensitive applications.



AREAS OF INTERVENTION

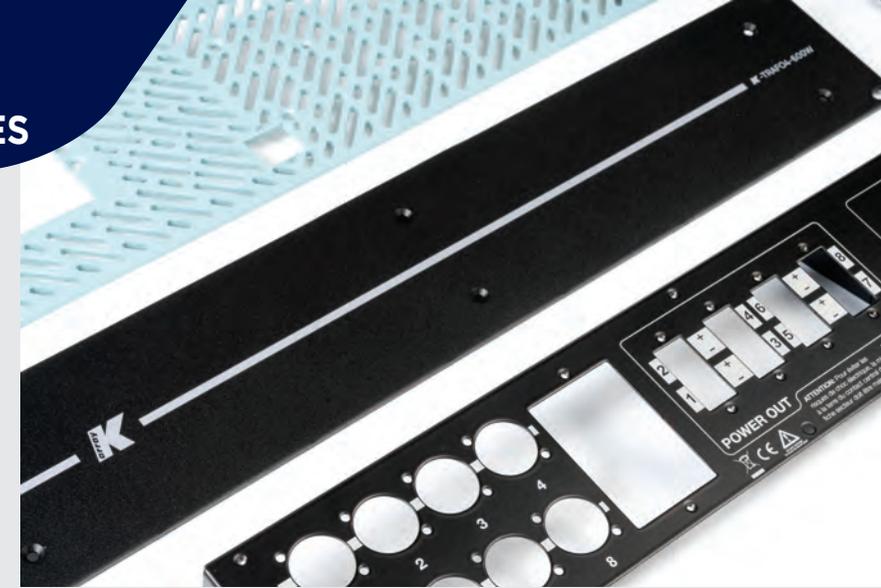
Our customer base extends in different area of expertise, but we are mainly present in those with high technical and aesthetic characteristics is required.



FINISHING & SURFACE TREATMENTS - SUBCONTRACTING SERVICES

We offer a complete range of surface treatments and finishing services through carefully selected, long-standing partners, chosen according to rigorous quality standards that allow us to guarantee results fully aligned with customer expectations.

Our services include powder and liquid coating, anodizing and SurTec treatment, cathodic electrocoating (e-coating), hot-dip and cold galvanizing, tin plating, nickel plating, passivation, and additional treatments upon request.



CONTROL AND QUALITY

In addition to a wide range of gauges, goniometers, comparators and digital marking gauge, our quality control department is provided with:

- Feedback plan and prisms;
- Primary test samples (for weights, dimensions and torques);
- Trimos digital altimeter;
- Keyence image-based dimensional measuring system (f.to 300x200) with probe and optical probe.

In addition, for checks on screen printing and surface treatment: spectrophotometer, glossmeter, thickness gauge, but also other specific equipment such as: luxmeter, roughness meter, cross-cut test and hardness pen test instrumentation.



CERTIFICATIONS

Seri.Art. firmly believes in the importance of offering quality products and workmanship; therefore, it has adopted a policy to ensure the complete satisfaction of its customers' expectations, based on the partnership between customer and supplier.

The quality system of Seri.Art. is certified according to ISO 14001:2015 and ISO 9001:2015



SERI. ART.

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Seri.Art. has a Code of Ethics and prepares annual Sustainability Reports according to the Global Reporting Initiatives Standards (GRI). To consult them, please visit: <https://www.seriartsas.com/governance.asp>

